

# Madera

## Technical Specifications

### General Information

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- Madera offers the prestige of finely crafted veneers in an abundance of options to create diverse looks from luxe transitional to refined contemporary.
- 16 carefully selected American Black Walnut, White Oak, Cherry, or Maple hardwood veneers available for both chassis and worksurfaces. 8 woodgrain laminate worksurface colors offer lasting beauty, superior resistance to normal wear, and easy maintenance.
- Premium Veneers, which exceed the general commercial market standards, are available in all Madera finish options.
- 6 Edge options and 4 Pull options in black and aluminum finishes allow for a flexible range of aesthetics.
- The American Black Walnut, White Oak and Cherry veneers are book matched veneer faces, while the Maple is a slip-matched veneer face.
- Assembled components make specifications fast and easy while modular components allow for endless design possibilities.
- Rectangular, Bow Top, Corner, P-Top & D-Top desk options allow for a variety of product planning solutions to meet customer needs.
- Returns, Bridges & Credenzas in various configurations allow for optimal storage possibilities.
- Lateral Files, Hutches, Bookcases and Tables round out the series making it a clever solution for the sophisticated customer.

### Worksurface Construction

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- Wood Veneer tops are available in the 6 Madera edge details, which each determine the style of construction.
- Bullnose, Tri-Round, Flute & Square tops have vertical profiles, which have a 5-ply balanced construction, 1 3/16" thick with hardwood rims.
- Radius & Bevel tops have the same construction, but provide a matching reverse shape on adjoining units.
- The high pressure laminate tops have a 3-ply balanced construction, 1 3/16" thick with solid hardwood rims.
- Grain direction runs left to right unless otherwise noted in Price List.
- Veneer tops are standard with a satin sheen finish.
- Worksurfaces are bonded to the core with a PVA adhesive in a cold press to prevent separation of the laminate or veneer from the core.
- Worksurfaces fit flush with adjoining worksurfaces.
- Returns, Bridges & Credenzas ship with flat brackets & screws to attach to adjoining worksurfaces.
- Route power and data cables away from the worksurface through inherent grommet placement.
- Grommets available for worksurfaces are 2-3/8" in diameter, have a low profile, and include an insert and cover.
- Grommets can be field or factory installed.
- Optional grommets are standard in back panels of assembled returns, bridge units, kneespace credenzas, and hutch units.
- A grommet is standard in tops of corner units.
- Grommets will be black or silver based on pull color selected.
- Factory installed grommets may be ordered in the worksurfaces of desks, returns, bridge units and credenzas.
- Undersurface tracks are available for additional cord management.

## Drawer Construction

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- All drawer fronts are standard with elegant veneer faces.
- Fronts are a 3-ply construction  $\frac{3}{4}$ " thick, and vertically matched in sets.
- Drawer interiors are dovetail construction with  $\frac{1}{2}$ " thick hardwood sides and backs and  $\frac{5}{32}$ " thick hardboard bottoms.
- The drawer interiors are sanded, sealed, and finished to provide a smooth, quality feel and appearance.
- Drawer fronts feature multiple pull options and pull finishes which include a concealed finger pull.
- All drawers feature 5-sided construction allowing for easy removal of drawer fronts without disturbing the contents of the drawer.
- All drawers feature full extension, progressive action slides with precision steel ball bearings.
- Box and file drawers are tested for 100 lb capacity; Lateral files are tested for 200 lb capacity.
- All suspensions have a limited lifetime warranty.
- File drawers have full height sides and metal file rails.
- Legal width file drawers provide legal filing front to back, and letter or legal filing side to side.
- Letter width file drawers provide letter filing front to back, and letter or legal filing side to side.
- All file drawers are standard with custom fitted filing systems designed to accommodate a variety of filing requirements.
- The custom fitted filing systems prevents folders from binding and allows the drawer to close with index tabs in place.
- A single lock core locks all drawers within a pedestal or lateral file.
- All desks have a black utility tray in the box drawer.

## Component Construction

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Veneer chassis and storage components are securely fastened together using high quality European style fastening systems and heavy-duty 16-gauge joining brackets and wooden dowels to assure maximum strength.

Heavy-duty adjustable glides with 1- $\frac{1}{4}$ " of adjustment ensure proper leveling and compensate for uneven floors.

Back panels on all units are inset into the sides so no raw edges are visible.

All hinged doors include soft close hinges, unless otherwise noted; One piece hinge and base plate combination.

Soft close hinges reduce stress placed on the cabinet when the door is closed and offers a quiet closure.

The height from the worksurface to the bottom of a surface mounted hutch is 22  $\frac{3}{8}$ ".

Lateral File cabinets are equipped with an anti-tilt system which only allows one drawer to open at a time.

Lateral file and hybrid storage cabinets are standard with central locking. Only one lock is required to lock all drawers. Door will have a separate lock that will match the drawers.

Units with shelves are adjustable in 1- $\frac{1}{4}$ " increments.

Hutches are available in both surface mount and wall mount.

Wardrobe cabinets that are 24" deep allow sufficient room to use standard coat hangers.

Wardrobe and storage cabinets are the same height as a desk/return/credenza with a hutch.

Drawer and Door fronts have vertically matched grain and utilize the same drawer construction as the pedestals.

Doors are available in wood and wood framed acrylic options.

All desks, credenzas, returns, and files feature standard locking.

Removable lock cores allow for re-keying in the field.

All units ship randomly keyed standard, keyed alike available on request.

Lock cores will be black or silver based on pull color selected.

## Task Lighting

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Task lights are available for factory or field installation.

Task lights are concealed by a valance.

Task lights are available in various sizes to match the length of the hutch.

LED light.

Task lights have a lens cover to reduce glare.

Task lights have an easily accessible on-off rocker switch.

Jumper cords and occupancy sensors available.

ETL listed and labeled.

All LED lights include the power supply.

## Tack Boards

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Tack Boards available in a wide variety of fabric selections for all hutch sizes including Momentum, Maharam, Mayer, CF Stinson, and DesignTex as well as others.

## Sustainability

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12 Year Warranty (some exclusions apply, see Full Warranty in Price List)

Intertek's ETL Environmental VOC+ Product Certification

ANSI/BIFMA Level 2 Certified

Contribution to LEED V4

CARB (The California Air Resources Board) Compliance Products

Energy Efficient LED Task Lighting